

See for anchor and foundation details drawing 22538-0110-00 (K860)

ITEM	QTY	DESCRIPTION	MATERIAL	PART NUMBER
7	2	Transition barrier		22538-2000-00
6	1	Assembly E-CADO boom		22538-1300-00
5	1	Assembly E-CADO Lock-side		22538-1200-00
4	1	Assembly E-CADO Joint-side		22538-1100-00
3	26	ISO 4017 - M16 x 35_ S18.8 (THV ISO PASSEND)	S235JR	22538-1000-99
2	2	Vulplaat CADO boom 1mm	S355 J2+N	22538-1000-01
1	4	Sluitring THV Din 126 M16	THV	036025

Release state:	<b>Released</b>	Design phase:	<b>As Built</b>	Drawn:	W.V.	11-1-2013			
Scale:	1:10	Sheet format:	A1	Material:		Approved:	W.V.	28-3-2013	
				Mass ca.:	3568 kg	Released:	W.H.	29-3-2013	
				Remove sharp edges:		Least engineer:			
				machined surfaces	Ra ≤ 6.3 µm	machined mounting surfaces	Ra ≤ 3.2 µm	fit tolerances surfaces	Ra ≤ 1.6 µm

Client: Statens Vegvesen Region Midt  
 Project: E-CADO 9m. Dagsone øst - E6 Trondheim - Stjørdal  
 Supervision: KB electrotech

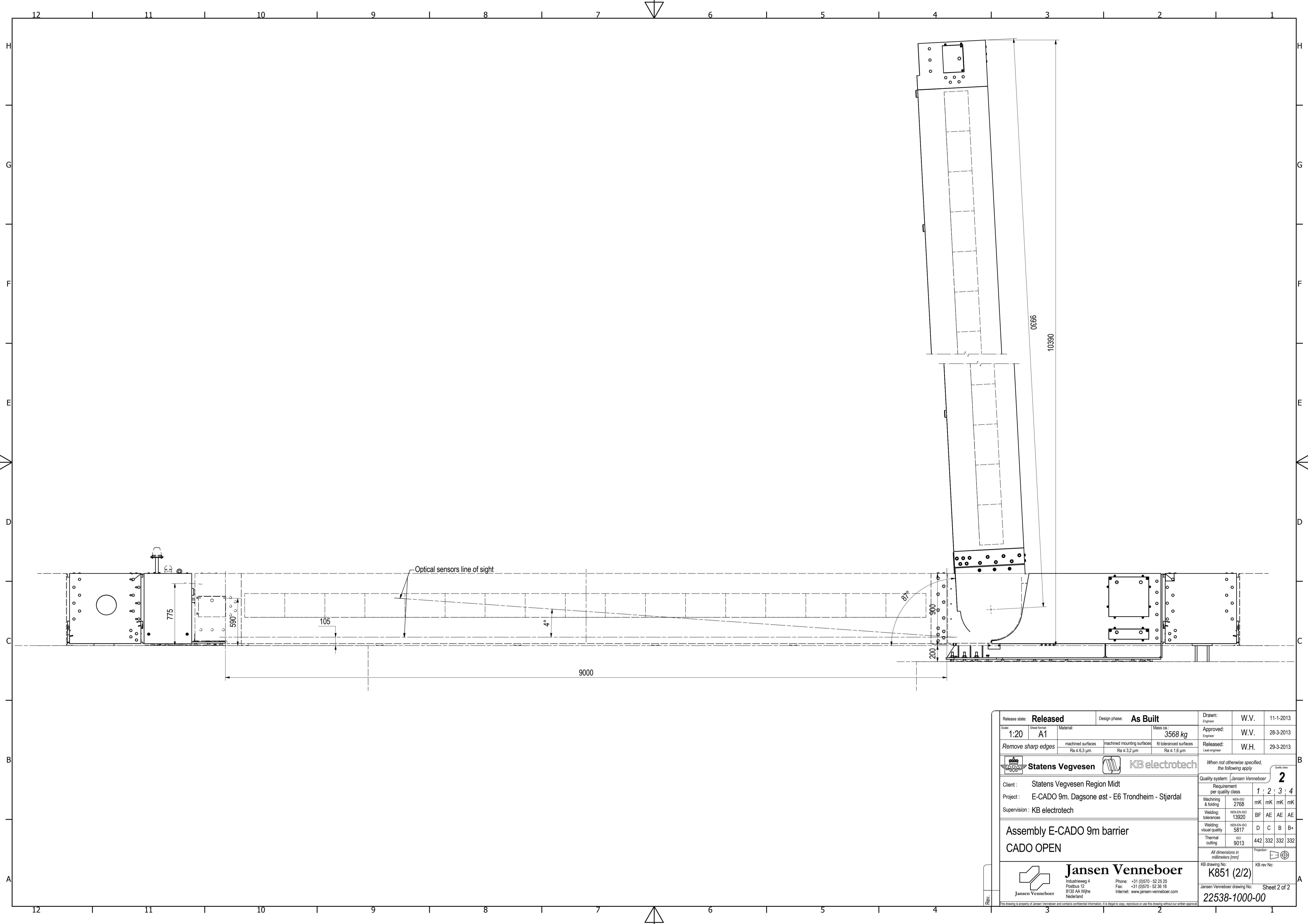
**Assembly E-CADO 9m barrier**

Requirement per quality class	1	2	3	4
Machining & folding	mK	mK	mK	mK
Welding tolerances	BF	AE	AE	AE
Welding visual quality	D	C	B	B+
Thermal outgassing	442	332	332	332

All dimensions in millimeters (mm)  
 Projection:

**Jansen Venneboer**  
 Industrieweg 4, Postbus 12, 8130 AA Wijhe, Nederland  
 Phone: +31 (0)570 - 52 25 25, Fax: +31 (0)570 - 52 36 18, Internet: www.jansen-venneboer.com

KB drawing No: **K851 (1/2)**  
 Jansen Venneboer drawing No: **22538-1000-00** Sheet 1 of 2



Release state: <b>Released</b>	Design phase: <b>As Built</b>	Drawn: <b>W.V.</b>	11-1-2013
Scale: <b>1:20</b>	Sheet format: <b>A1</b>	Material:	Mass ca.: <b>3568 kg</b>
Remove sharp edges	machined surfaces Ra ≤ 6.3 μm	machined mounting surfaces Ra ≤ 3.2 μm	fit toleranced surfaces Ra ≤ 1.6 μm
<b>Statens Vegvesen</b>		<b>KB electrotech</b>	
Client: <b>Statens Vegvesen Region Midt</b> Project: <b>E-CADO 9m. Dagsone øst - E6 Trondheim - Stjørdal</b> Supervision: <b>KB electrotech</b>		Quality system: <b>Jansen Venneboer</b> Requirement per quality class: <b>2</b> Machining & folding: <b>2768</b> mK mK mK mK Welding tolerances: <b>13920</b> BF AE AE AE Welding visual quality: <b>5817</b> D C B B+ Thermal outting: <b>9013</b> 442 332 332 332	
<b>Assembly E-CADO 9m barrier</b> <b>CADO OPEN</b>		All dimensions in millimeters (mm) Projection:	
<b>Jansen Venneboer</b> Industrieweg 4 Postbus 12 8130 AA Wilpe Nederland		Phone: +31 (0)570 - 52 25 25 Fax: +31 (0)570 - 52 36 18 Internet: www.jansen-venneboer.com	
KB drawing No: <b>K851 (2/2)</b>		KB rev No:	
Jansen Venneboer drawing No: <b>22538-1000-00</b>		Sheet 2 of 2	